

FIG.2

FIG. 3B

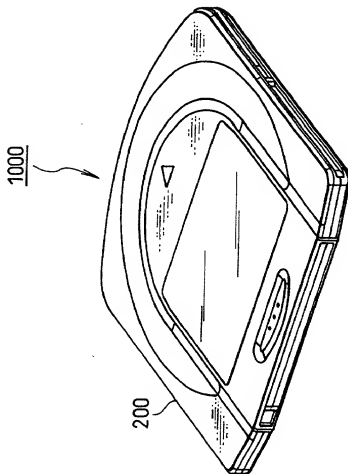
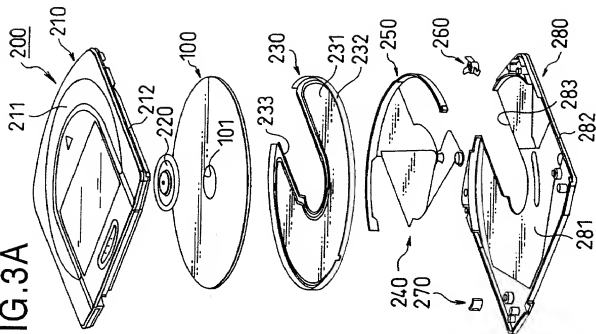


FIG. 3A



PC SUBSTRATE FORMING  
(INJECTION MOLDING)

FIG.4A

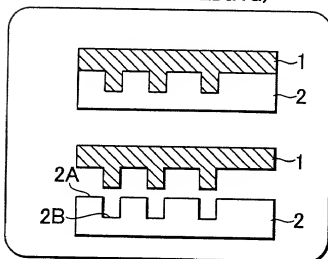
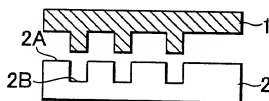
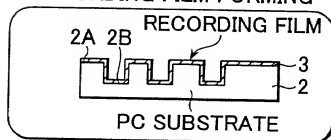


FIG.4B



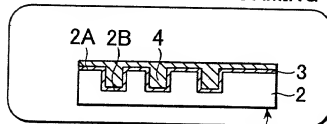
## RECORDING FILM FORMING

FIG.4C



## PROTECTIVE FILM FORMING

FIG.4D



## INITIAL SETTING

FIG.4E

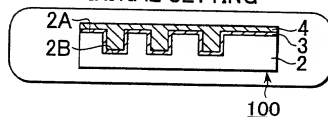


FIG.5A

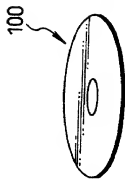


FIG.5B

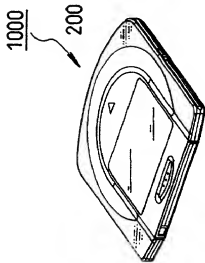


FIG.5C

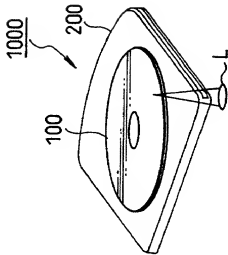


FIG.5D

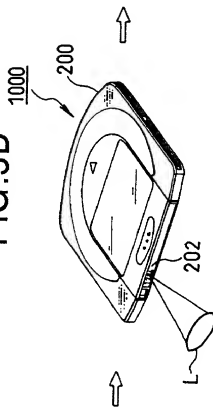


FIG.5E

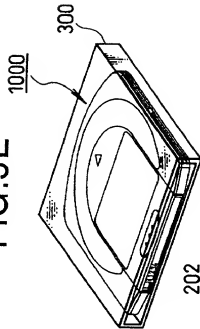


FIG. 6

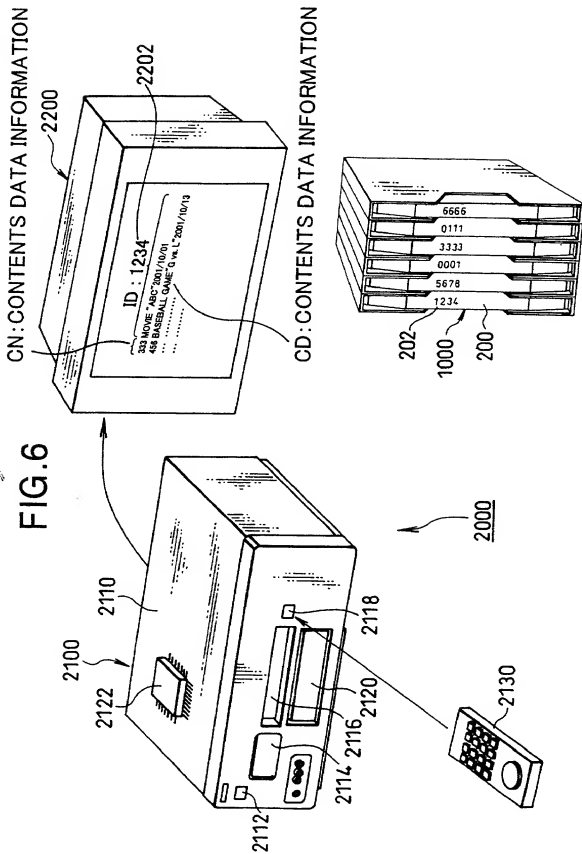
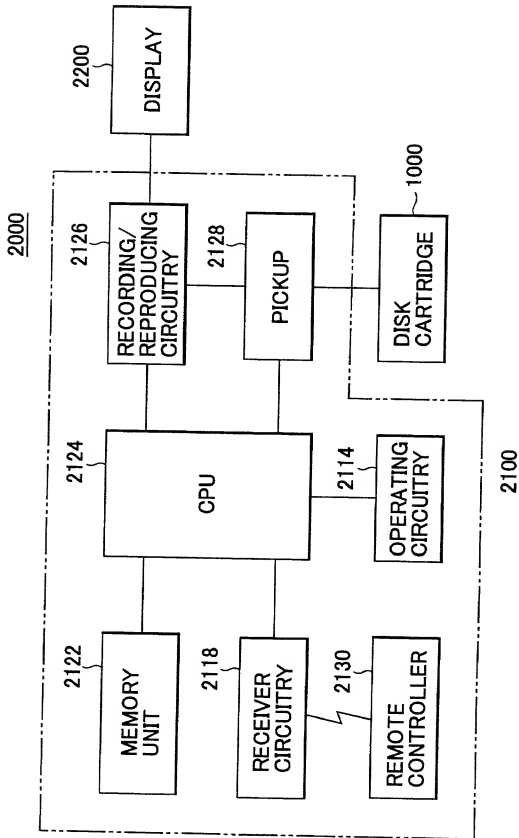


FIG. 7



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FIG.8

CARTRIDGE ID	CONTENTS CN	CONTENTS DATA INFOR. CD
ID1	CN1	CD1
	CN2	CD2
	CN3	CN3
	CN4	CN4
ID2	CN5	CN5
	CN6	CN6
	CN7	CN7
	CN8	CD8
ID3	CN9	CN9
	CN10	CN10
	CN11	CN11
	CN12	CN12

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FIG.9

RECORDED CONTENTS		CONTENTS IDs	CONTENTS DATA	
BROADCAST CONTENTS	BS DIGITAL, WITH EPG	O (WITH)	O (WITH)	x (WITH OUT)
	ANALOG GROUND - WAVE, WITHOUT PROGRAM DATA	x (WITH OUT) ※	x (WITH OUT)	x (WITH OUT)
COPY OF COMMERCIAL SOFTWARE	WITH ID CONTROL (WITH COPYRIGHT)	O (WITH)	O (WITH)	x (WITH OUT)
	WITHOUT ID CONTROL (VIDEO TAPES)	x (WITH OUT) ※	x (WITH OUT)	x (WITH OUT)
RECORDED CONTENTS SUCH AS DVs		x (WITH OUT) ※	x (WITH OUT)	x (WITH OUT)
EDITED CONTENTS		x (WITH OUT) ※	x (WITH OUT)	x (WITH OUT)

※ AUTOMATICALLY ADDED

FIG. 10A

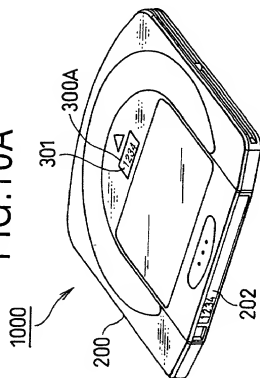


FIG. 10B

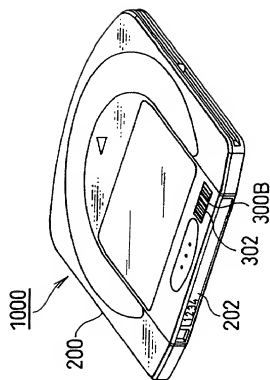


FIG. 10C

